



VIN-FP-194/007

R-407C

GUARANTEED COMMERCIAL SPECIFICATIONS

STANDARD SPECIFICATIONS	LIMIT VALUE	
Composition:		
R-32	23 % (± 2 %)	
R-125	25% (± 2 %)	
R-134a	52 % (±2 %)	
Guaranteed purity	≥ 99.5 % weight	
Water content	≤ 10 ppm weight	
Acidity (HCI)	≤ 1 ppm weight	
Non-condensable content (gas phase)	≤ 1.5 % volume	
High-boiling residues	≤ 0.01 % volume	

MAIN APPLICATIONS

R-407C is a "non azeotropic" HFC blend. It is mainly used in air conditioning applications where R22 would have previously been used.

OILS

Use a polyol ester (POE) oil. Check with **Climalife** regarding the viscosity of the oil selected for your application, and the miscibility with the fluid under consideration.

PRECAUTIONS OF USE

Refer to the Safety Data Sheet*.

REGULATION

The use and implementation of R-407C are governed by EU Regulation n° 517/2014. The recovery of R-407C is mandatory under EU Regulation n° 517/2014. (Refer to the regulations enforced in each country)

* Find the Safety Data Sheet (SDS) directly on our website www.climalife.dehon.com





R-407C PHYSICAL PROPERTIES

Molar mass	g/mol	86.2
Melting point	°C	N/A
Boiling point (at 1.013 bar)	°C	-43.63
Temperature glide at 1.013 bar	К	7,00
Saturated liquid density at 25°C	kg/m ³	1137
Saturated vapour density at boiling point	kg/m ³	4.63
Vapour pressure at: 25°C 50°C Critical temperature Critical pressure Critical density	bar bar °C bar kg/m ³	11.90 22.16 86.0 46.29 484
Latent heat of Vaporisation at 1.013 bar	kJ/kg	249,08
Thermal conductivity of liquid at 25°C Thermal conductivity vapour at 1.013 bar	W/(m.K) W/(m.K)	0.084 0.014
Surface tension at 25°C	10 ⁻³ N/m	6.94
Solubility of water in the fluid at 25°C	% weight	0.037
Viscosity of liquid at 25°C Viscosity of vapour at 1.013 bar Specific heat of liquid at 25°C	10 ⁻³ Pa-s 10 ⁻³ Pa-s kJ/(kg.K)	0.154 0.012 1.535
Specific Heat of Vapour at 1.013 bar Cp/Cv ratio at 25°C at 1.013 bar	kJ/(kg.K)	0.837
Flammability in air		non-flammable
Flash point NF-EN 378 classification ASHRAE	°C	A1 A1
Ozone Depletion Potential	(R-11 = 1)	0
GWP 4th Assessment/ 5th Assessment	(CO ₂ = 1)	1774/1624

Please contact your distributor or our **Climalife** sales department for more information. In addition, if the refrigeration system you want to install, or are working on, does not appear to be a typical installation, please do not hesitate to contact us for advice and information.

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For more information, please visit our website: <u>http://www.climalife.dehon.com/contact_us</u>