

Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2020/878 Reference number: 10/2453000

Reference number: 102453000 Issue date: 9/8/2022 Version: 1.0

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

 Product form
 : Mixture

 Name
 : R-453A

 Product code
 : 102453000

 Synonyms
 : RS-70

1.2. Relevant identified uses of the substance or mixture and uses advised against

1.2.1. Relevant identified uses

Use of the substance/mixture : Refrigerant

1.2.2. Uses advised against

No additional information available

1.3. Details of the supplier of the safety data sheet

Supplier

Dehon Service SAS 26 Avenue du Petit Parc 94683 VINCENNES Cedex

France

T 01 43 98 75 00 - F 01 43 98 21 51 ContactFDS@climalife.dehon.com

Other

Climalife Kft Budepesta sucurcala Bucuresti Romania Bulevardul Hristo Botev, Nr. 28, Biroul NR 4, Modulul I

Bucuresti Sectorul 3

Romania

ContactFDS@climalife.dehon.com

Other

Dehon Kälte-Fachvertriebs GmbH Robert-Bosch-Strasse 14 40668 MEERBUSCH

Germany

T 00 49 2150 7073 0 - F 00 49 2150 7073 17

ContactFDS@climalife.dehon.com

Other

Dehon Service Belgium s.a/n.v. Avenue Carton de Wiart, 79

1090 Bruxelles

Belgium

T 00 32 2 421 01 70 - F 00 32 2 426 96 62

ContactFDS@climalife.dehon.com

Other

Friogas sa

Poligono Industrial SEPES Parcela 10

46500 SAGUNTO (Valencia)

Spain

T 00 34 9 6 266 36 32 - F 00 34 9 6 266 50 25

ContactFDS@climalife.dehon.com

Other

Prochimac SA ZI Petits Champs 15 CH-1400 Yverdon-les-Bains

Switzerland

Other

Climalife Hongrie Kft Villányi út 47 1118 Budaörs Hungary

T (36) 23 431 660 - F (36) 23 431 661 ContactFDS@climalife.dehon.com

Other

Climalife Supplied by Inventec Performance Chemicals Italia SRL

Via del Lavoro, 10/G 20874 Busnago MB

Italia

T +39 39-5973480 - F +39 39-5973490 <u>ContactFDS@climalife.dehon.com</u>

Other

Dehon nordic service Östra Hamngatan 50B 3tr 41109 GÖTEBORG

Sweden

T 00 46 735 01 90 50

ContactFDS@climalife.dehon.com

Other

Dehon Service Nerderland B.V. Van Konijnenburgweg 84 NL-4612 PL Bergen Op Zoom

Netherlands

T 00 31 164 212 830 - F 00 31 164 212 831

ContactFDS@climalife.dehon.com

Other

IDS Refrigeration Limited

22 Apex Court, Woodlands, Bradley Stoke

BS32 4JT Bristol United Kingdom

T 00 44 1179 802520 - F 00 44 1179 802521

ContactFDS@climalife.dehon.com

Other

Climalife Asia Corporation

Room 302-A82, N°.3 Building 1509, Xin Zhen Road

Minhang District, 201101 SHANGHAI

CHINA

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T 00 41 32 727 36 00 - F 00 41 32 727 36 19

ContactFDS@climalife.dehon.com

T +86 21 6442 3972 - F +86 21 6442 3952 climalife.galco@climalife.dehon.com

1.4. Emergency telephone number

Emergency number : +33 (0) 1 72 11 00 03

Country	Organisation/Company	Address	Emergency number	Comment
United Kingdom	National Poisons Information Service (Birmingham Centre) City Hospital	Dudley Road B18 7QH Birmingham	0344 892 0111	Only for healthcare professionals

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP]

Press. Gas (Liq.) H280

Full text of hazard classes, H- and EUH-statements: see section 16

Adverse physicochemical, human health and environmental effects

Vapours are heavier than air and can cause suffocation by reducing oxygen available for breathing. Contact with the liquid may cause frostbite and serious damage to eyes.

2.2. Label elements

Labelling according to Regulation (EC) No. 1272/2008 [CLP]

Hazard pictograms (CLP)

GHS04

Signal word (CLP) : Warning

Hazard statements (CLP)

: H280 - Contains gas under pressure; may explode if heated.

Precautionary statements (CLP)

: P410+P403 - Protect from sunlight. Store in a well-ventilated place.

2.3. Other hazards

Contains no PBT/vPvB substances ≥ 0.1% assessed in accordance with REACH Annex XIII

Component		
1,1,1,2-Tetrafluoroethane (811-97-2)	This substance/mixture does not meet the PBT criteria of REACH regulation, annex XIII This substance/mixture does not meet the vPvB criteria of REACH regulation, annex XIII	
Pentafluoroethane (354-33-6)	This substance/mixture does not meet the PBT criteria of REACH regulation, annex XIII This substance/mixture does not meet the vPvB criteria of REACH regulation, annex XIII	
1,1,1,2,3,3,3-heptafluoropropane (431-89-0)	This substance/mixture does not meet the PBT criteria of REACH regulation, annex XIII This substance/mixture does not meet the vPvB criteria of REACH regulation, annex XIII	
isopentane (78-78-4)	This substance/mixture does not meet the PBT criteria of REACH regulation, annex XIII This substance/mixture does not meet the vPvB criteria of REACH regulation, annex XIII	
n-Butane (106-97-8)	This substance/mixture does not meet the PBT criteria of REACH regulation, annex XIII This substance/mixture does not meet the vPvB criteria of REACH regulation, annex XIII	

The mixture does not contain substance(s) included in the list established in accordance with Article 59(1) of REACH for having endocrine disrupting properties, or is not identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at a concentration equal to or greater than 0,1 %

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SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
1,1,1,2-Tetrafluoroethane	CAS-No.: 811-97-2 EC-No.: 212-377-0 REACH-no: 01-2119459374- 33	53.8	Press. Gas (Liq.), H280
Pentafluoroethane	CAS-No.: 354-33-6 EC-No.: 206-557-8 REACH-no: 01-2119485636- 25	20	Press. Gas (Liq.), H280
Difluoromethane	CAS-No.: 75-10-5 EC-No.: 200-839-4 REACH-no: 01-2119471312- 47	20	Flam. Gas 1B, H221 Press. Gas (Liq.), H280
1,1,1,2,3,3,3-heptafluoropropane	CAS-No.: 431-89-0 EC-No.: 207-079-2 REACH-no: 01-2119485489- 18	5	Press. Gas (Liq.), H280
isopentane	CAS-No.: 78-78-4 EC-No.: 201-142-8 EC Index-No.: 601-085-00-2 REACH-no: 01-2119475602-	0.6	Flam. Liq. 1, H224 Asp. Tox. 1, H304 STOT SE 3, H336 Aquatic Chronic 2, H411
n-Butane	CAS-No.: 106-97-8 EC-No.: 203-448-7 EC Index-No.: 601-004-00-0 REACH-no: 01-2119474691-	0.6	Flam. Gas 1A, H220 Press. Gas (Liq.), H280

Full text of H- and EUH-statements: see section 16

SECTION 4: First aid measures

4.1. Description of first aid measures

First-aid measures after inhalation : Move the affected person away from the contaminated area and into the fresh air. If you feel

unwell, seek medical advice.

First-aid measures after skin contact : In the event of contact with the liquid: treat resulting frostbite as a burn. Immediately remove

contaminated clothing or footwear. Immediately rinse with plenty of water. If skin burns

appear, call a doctor immediately.

First-aid measures after eye contact : Rinse immediately and thoroughly, pulling the eyelids well away from the eye (15 minutes

minimum). Consult an eye specialist immediately.

First-aid measures after ingestion : Not specifically applicable (gas).

4.2. Most important symptoms and effects, both acute and delayed

Symptoms/effects : CNS depression. Narcosis. Cardiac disorders. Lack of oxygen: risk of death.

4.3. Indication of any immediate medical attention and special treatment needed

No additional information available

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SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media : All extinguishing agents can be used.

Unsuitable extinguishing media : None to our knowledge. If there is a fire close by, use suitable extinguishing agents.

5.2. Special hazards arising from the substance or mixture

Explosion hazard : pressure rise and possible bursting of container. On heating: Toxic and corrosive vapours

are released.

5.3. Advice for firefighters

Firefighting instructions : Use water spray or fog for cooling exposed containers.

Protection during firefighting : Self-contained breathing apparatus. Complete protective clothing.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures : Avoid contact with skin and eyes. Remove all sources of ignition. Do not smoke. Evacuate

the danger area. Do not breathe smoke. Stop the leak.

6.1.1. For non-emergency personnel

Emergency procedures : Evacuate area.

6.1.2. For emergency responders

Emergency procedures : Evacuate the danger area.

6.2. Environmental precautions

No additional information available

6.3. Methods and material for containment and cleaning up

Other information : Mechanically ventilate the spillage area.

6.4. Reference to other sections

For further information refer to section 8: "Exposure controls/personal protection". For disposal of solid materials or residues refer to section 13: "Disposal considerations".

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling : Avoid breathing mist, vapours. Do not get in eyes, on skin, or on clothing. Ventilation.

Vapours are heavier than air and may spread along floors. Under certain temperature and

pressure conditions may form a flammable mixture in the presence of air.

Hygiene measures : Do not drink, eat or smoke in the workplace.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions : Store: in a cool, well-ventilated area, away from any source of heat, away from any source

of ignition.

Incompatible materials : Strong oxidizing agents. Alkaline hydroxide. Alkaline earth metals. Finely divided metals (Al,

Mg, Zn).

than 2% magnesium, Plastic materials.

7.3. Specific end use(s)

No additional information available

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SECTION 8: Exposure controls/personal protection

8.1. Control parameters

8.1.1 National occupational exposure and biological limit values

6.1.1 National occupational exposure and biological limit values			
1,1,1,2-Tetrafluoroethane (811-97-2)			
United Kingdom - Occupational Exposure Limits			
Local name	1,1,1,2-Tetrafluoroethane (HFC 134a)		
WEL TWA (OEL TWA) [1]	4240 mg/m³		
WEL TWA (OEL TWA) [2]	1000 ppm		
Regulatory reference	EH40. HSE		
Pentafluoroethane (354-33-6)			
EU - Indicative Occupational Exposure Limit (IOEL)			
IOEL TWA	4900 mg/m³ (recommended)		
IOEL TWA [ppm]	1000 ppm (recommended)		
Difluoromethane (75-10-5)			
EU - Indicative Occupational Exposure Limit (IOEL)			
IOEL TWA	2200 (recommended)		
IOEL TWA [ppm]	1000 ppm (recommended)		
isopentane (78-78-4)			
United Kingdom - Occupational Exposure Limits			
WEL TWA (OEL TWA) [1]	1800 mg/m³		
WEL TWA (OEL TWA) [2]	600 ppm		
n-Butane (106-97-8)			
United Kingdom - Occupational Exposure Limits			
Local name	Butane		
WEL TWA (OEL TWA) [1]	1450 mg/m³		
WEL TWA (OEL TWA) [2]	600 ppm		
WEL STEL (OEL STEL)	1810 mg/m³		
WEL STEL (OEL STEL) [ppm] 750 ppm			
Remark	Carc (Capable of causing cancer and/or heritable genetic damage. See paragraphs 49–51), (only applies if Butane contains more than 0.1% of buta-1,3-diene)		

8.1.2. Recommended monitoring procedures

No additional information available

8.1.3. Air contaminants formed

No additional information available

8.1.4. DNEL and PNEC

No additional information available

8.1.5. Control banding

No additional information available

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8.2. Exposure controls

8.2.1. Appropriate engineering controls

No additional information available

8.2.2. Personal protection equipment

8.2.2.1. Eye and face protection

Eye protection:

Safety glasses with side shields

8.2.2.2. Skin protection

Skin and body protection:

Majority cotton protective clothing

Hand protection:

Leather protective gloves. Nitrile-rubber protective gloves. VITON gloves

8.2.2.3. Respiratory protection

Respiratory protection:

In the event of insufficient ventilation: Gas mask with filter type AX. In a confined area: Self-contained breathing apparatus

8.2.2.4. Thermal hazards

No additional information available

8.2.3. Environmental exposure controls

No additional information available

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state : Gas Colour Colourless. Appearance : Liquefied gas. Odour : slightly ethereal. Odour threshold : Not available Melting point : Not applicable Freezing point : Not applicable Boiling point -42.2 °C Flammability Non flammable.

Explosive properties : Not explosive material according to EC criteria.

Oxidising properties : Non oxidizing material according to EC criteria.

Explosive limits : Not available Lower explosion limit : Not available Upper explosion limit : Not available Flash point : None Auto-ignition temperature : Not available Decomposition temperature : Not available : Not applicable рΗ Viscosity, kinematic : Not applicable Solubility : Insoluble in water. Partition coefficient n-octanol/water (Log Kow) : Not available

Vapour pressure : 7.2 bar (20°C)
Vapour pressure at 50 °C : Not available
Critical pressure : 45.7 bar
Density : 1136 kg/m³ (25°C)
Relative density : Not applicable

Relative density : Not applicable
Relative vapour density at 20 °C : Not available
Particle characteristics : Not applicable

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9.2. Other information

9.2.1. Information with regard to physical hazard classes

Critical temperature : 87.5 °C

9.2.2. Other safety characteristics

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

Decomposes on exposure to temperature rise.

10.2. Chemical stability

Stable at ambient temperature and under normal conditions of use.

10.3. Possibility of hazardous reactions

No information available. No polymerization.

10.4. Conditions to avoid

Avoid high temperatures. Avoid naked flame. Heating will cause a rise in pressure with a risk of bursting.

10.5. Incompatible materials

Alkalis and caustic products. alkali metals. Alkaline earth metals. Finely divided metals (Al, Mg, Zn). Strong oxidizing agents.

10.6. Hazardous decomposition products

On thermal decomposition (pyrolysis), releases: Hydrogen fluoride, Carbon oxides (CO, CO2), Fluorinated hydrocarbons, Carbonyl halogenides.

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity (oral) : Not classified
Acute toxicity (dermal) : Not classified
Acute toxicity (inhalation) : Not classified

1,1,1,2-Tetrafluoroetha	ne (811-97-2)
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LC50 Inhalation - Rat [ppm] > 500000 ppm/4h

Pentafluoroethane (354-33-6)

LC50 Inhalation - Rat [ppm] 800000 ppm/4h

Difluoromethane (75-10-5)

LC50 Inhalation - Rat [ppm] > 520000 ppm/4h

1,1,1,2,3,3,3-heptafluoropropane (431-89-0)

LC50 Inhalation - Rat [ppm] > 788696 ppm/4h

isopentane (78-78-4)

 LD50 oral rat
 > 5000 ml/kg

 LC50 Inhalation - Rat (Vapours)
 > 25.3 mg/l/4h

Skin corrosion/irritation : Not classified

pH: Not applicable

Additional information : Contact with the liquid causes frostbite

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1,1,1,2-Tetrafluoroethane (811-97-2)	
рН	Not applicable
Pentafluoroethane (354-33-6)	
рН	Not applicable
Serious eye damage/irritation	: Not classified
Additional information	pH: Not applicable : Contact with the liquefied gas may cause severe ocular lesions
1,1,1,2-Tetrafluoroethane (811-97-2)	
рН	Not applicable
Pentafluoroethane (354-33-6)	
рН	Not applicable
Respiratory or skin sensitisation	: Not classified
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified
1,1,1,2-Tetrafluoroethane (811-97-2)	
NOAEL (chronic, oral, animal/male, 2 years)	300 mg/kg bodyweight rat
Reproductive toxicity	: Not classified
STOT-single exposure	: Not classified
isopentane (78-78-4)	
STOT-single exposure	May cause drowsiness or dizziness.
STOT-repeated exposure	: Not classified
Difluoromethane (75-10-5)	
NOAEC (inhalation, rat, gas, 90 days)	50000 ppmv/6h/day
Aspiration hazard	: Not classified
isopentane (78-78-4)	
Viscosity, kinematic	0.31 – 0.52 mm²/s

11.2. Information on other hazards

No additional information available

SECTION 12: Ecological information

12.1. Toxicity

Hazardous to the aquatic environment, short–term : Not classified

(acute)

Hazardous to the aquatic environment, long-term : Not classified

(chronic)

(cironic)		
1,1,1,2-Tetrafluoroethane (811-97-2)		
LC50 - Fish [1]	450 mg/l 96 Hours (Oncorhynchus mykiss)	
EC50 - Crustacea [1]	980 mg/l 48 Hours (Daphnia magna)	
EC50 72h - Algae [1]	> 118 mg/l (Selenastrum capricornutum)	
Pentafluoroethane (354-33-6)		
LC50 - Fish [1] > 100 mg/l 96 Hours (Oncorhynchus mykiss)		
EC50 - Crustacea [1]	> 100 mg/l 48 Hours (Daphnia magna)	

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Pentafluoroethane (354-33-6)			
EC50 72h - Algae [1] > 114 mg/l 72 Hours (Pseudokirchneriella subcapitata)			
1,1,1,2,3,3,3-heptafluoropropane (431-89-0)			
LC50 - Fish [1]	> 100 mg/l (brachydanio rerio)		
EC50 - Crustacea [1]	> 200 mg/l		
EC50 72h - Algae [1]	> 114 mg/l (Scenedesmus capricornutum)		
isopentane (78-78-4)			
LC50 - Fish [1]	4.26 mg/l 96 Hours (Oncorhynchus mykiss)		
EC50 - Crustacea [1]	2.3 mg/l 48 Hours (Daphnia magna)		

12.2. Persistence and degradability

1,1,1,2-Tetrafluoroethane (811-97-2)				
Persistence and degradability	Photodegradation in the air : Half-life in air : 9,7 y. 3 % biodegradation after 28 days.			
Pentafluoroethane (354-33-6)				
Persistence and degradability 5 % biodegradation after 28 days.				
1,1,1,2,3,3,3-heptafluoropropane (431-89-0)				
Persistence and degradability Not readily biodegradable. 1 % biodegradation after 28 days. Half-life in air : 25 y.				
n-Butane (106-97-8)				
Persistence and degradability Readily biodegradable.				

12.3. Bioaccumulative potential

1,1,1,2-Tetrafluoroethane (811-97-2)		
Partition coefficient n-octanol/water (Log Pow) 1.06		
Pentafluoroethane (354-33-6)		
Partition coefficient n-octanol/water (Log Pow) 1.48		
Difluoromethane (75-10-5)		
Partition coefficient n-octanol/water (Log Pow)	0.21	

12.4. Mobility in soil

1,1,1,2-Tetrafluoroethane (811-97-2)		
Organic Carbon Normalized Adsorption Coefficient (Log Koc)	1.5	
Pentafluoroethane (354-33-6)		
Organic Carbon Normalized Adsorption Coefficient (Log Koc)	1.3 – 1.7	

12.5. Results of PBT and vPvB assessment

No additional information available

12.6. Endocrine disrupting properties

No additional information available

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12.7. Other adverse effects

Other adverse effects : Ozone depletion factor ODP (R-11=1) = 0
Additional information : Global warming potential (GWP) 1765

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Product/Packaging disposal recommendations

: Methods of disposal of packaging. Reuse or recycle following decontamination. Destroy at

an authorised site.

Additional information

: The user's attention is drawn to the possible existence of specific european, national or local regulations regarding disposal.

SECTION 14: Transport information

In accordance with ADR / IMDG / IATA / RID

ADR	IMDG	IATA	RID			
14.1. UN number or ID number						
UN 1078	UN 1078	UN 1078	UN 1078			
14.2. UN proper shippin	14.2. UN proper shipping name					
REFRIGERANT GAS, N.O.S. (1,1,1,2- Tetrafluoroethane; Pentafluoroethane; Difluoromethane)	REFRIGERANT GAS, N.O.S. (1,1,1,2- Tetrafluoroethane; Pentafluoroethane; Difluoromethane)	Refrigerant gas, n.o.s. (1,1,1,2-Tetrafluoroethane ; Pentafluoroethane ; Difluoromethane)	REFRIGERANT GAS, N.O.S. (1,1,1,2- Tetrafluoroethane; Pentafluoroethane; Difluoromethane)			
Transport document descr	iption					
UN 1078 REFRIGERANT GAS, N.O.S. (1,1,1,2- Tetrafluoroethane; Pentafluoroethane; Difluoromethane), 2.2, (C/E)	UN 1078 REFRIGERANT GAS, N.O.S. (1,1,1,2- Tetrafluoroethane; Pentafluoroethane; Difluoromethane), 2.2	UN 1078 Refrigerant gas, n.o.s. (1,1,1,2- Tetrafluoroethane ; Pentafluoroethane ; Difluoromethane), 2.2	UN 1078 REFRIGERANT GAS, N.O.S. (1,1,1,2- Tetrafluoroethane; Pentafluoroethane; Difluoromethane), 2.2			
14.3. Transport hazard	class(es)					
2.2	2.2	2.2	2.2			
		2	2			
14.4. Packing group						
Not applicable	Not applicable	Not applicable	Not applicable			
14.5. Environmental haz	zards					
Dangerous for the environment: No	Dangerous for the environment: No Marine pollutant: No	Dangerous for the environment: No	Dangerous for the environment: No			
No supplementary information	on available		1			

14.6. Special precautions for user

Overland transport

Classification code (ADR) : 2A

Special provisions (ADR) : 274, 582, 662

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Limited quantities (ADR) : 120ml
Tank code (ADR) : PxBN(M)
Transport category (ADR) : 3

Hazard identification number (Kemler No.)

Orange plates :

20 20 1078

Tunnel restriction code (ADR) : C/E EAC code : 2TE

Transport by sea

Special provisions (IMDG) : 274
Limited quantities (IMDG) : 120 ml
EmS-No. (Fire) : F-C
EmS-No. (Spillage) : S-V

Air transport

PCA Limited quantities (IATA) : Forbidden
PCA limited quantity max net quantity (IATA) : Forbidden
PCA packing instructions (IATA) : 200
PCA max net quantity (IATA) : 75kg
CAO packing instructions (IATA) : 200
CAO max net quantity (IATA) : 150kg

Rail transport

Classification code (RID) : 2A

Special provisions (RID) : 274, 582, 662
Limited quantities (RID) : 120ml
Tank codes for RID tanks (RID) : PxBN(M)
Transport category (RID) : 3
Colis express (express parcels) (RID) : CE3
Hazard identification number (RID) : 20

14.7. Maritime transport in bulk according to IMO instruments

Not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

15.1.1. EU-Regulations

Other information, restriction and prohibition : * Regulation (EC) No 517/2014 : Greenhouse fluorinated gas falling within Kyoto Protocol. regulations

REACH Annex XVII (Restriction List)

Contains no REACH substances with Annex XVII restrictions

REACH Annex XIV (Authorisation List)

Contains no REACH Annex XIV substances

REACH Candidate List (SVHC)

Contains no substance on the REACH candidate list

PIC Regulation (Prior Informed Consent)

Contains no substance subject to Regulation (EU) No 649/2012 of the European Parliament and of the Council of 4 July 2012 concerning the export and import of hazardous chemicals.

POP Regulation (Persistent Organic Pollutants)

Contains no substance subject to Regulation (EU) No 2019/1021 of the European Parliament and of the Council of 20 June 2019 on persistent organic pollutants

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Ozone Regulation (1005/2009)

Contains no substance subject to REGULATION (EU) No 1005/2009 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 16 September 2009 on substances that deplete the ozone layer.

Explosives Precursors Regulation (2019/1148)

Contains no substance subject to Regulation (EU) 2019/1148 of the European Parliament and of the Council of 20 June 2019 on the marketing and use of explosives precursors.

Drug Precursors Regulation (273/2004)

Contains no substance(s) listed on the Drug Precursors list (Regulation EC 273/2004 on drug precursors)

15.1.2. National regulations

Ensure all national/local regulations are observed.

15.2. Chemical safety assessment

No additional information available

SECTION 16: Other information

Other information

: For more information regarding the use of this product, please refer to our technical information or contact the sales department in your region.

Full text of H- and EUH-statements:	
Aquatic Chronic 2	Hazardous to the aquatic environment – Chronic Hazard, Category 2
Asp. Tox. 1	Aspiration hazard, Category 1
Flam. Gas 1A	Flammable gases, Category 1A
Flam. Gas 1B	Flammable gases, Category 1B
Flam. Liq. 1	Flammable liquids, Category 1
H220	Extremely flammable gas.
H221	Flammable gas.
H224	Extremely flammable liquid and vapour.
H280	Contains gas under pressure; may explode if heated.
H304	May be fatal if swallowed and enters airways.
H336	May cause drowsiness or dizziness.
H411	Toxic to aquatic life with long lasting effects.
Press. Gas (Liq.)	Gases under pressure : Liquefied gas
STOT SE 3	Specific target organ toxicity – Single exposure, Category 3, Narcosis

Safety Data Sheet (SDS), EU

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.